



## *6-in. Low Pressure Large-Diameter Pipeline*

This facility operates with gas/oil/water and has been designed to study low liquid loading effects on multiphase flow phenomenon in horizontal and/or near horizontal pipelines with large pipe diameters.

### Key Specifications

#### Fluids

Gas: Air  
Water: Tap Water  
Oil: Mineral Oil

#### Operating Conditions

Maximum Pressure: 30 psig  
Temperature: Ambient  
Gas Flow Rate: 0 to 1.5 MMSCFD (Superficial Gas Velocity – 0 to 89 ft/s)  
Water Flow Rate: 0 to 380 BPD (Superficial Liquid Velocity – 0 to 0.11 ft/s)  
Oil Flow Rate 0 to 380 BPD (Superficial Liquid Velocity – 0 to 0.11 ft/s)

#### Test Section

Pipe Material: Carbon Steel / Acrylic  
Diameter of Pipe: 6 inch  
Test Section: 185.0 ft (370 D)  
Inclination Angles: -2 to 2 degree

#### Instrumentation and Flow Characteristics

Measured Parameters	Instrumentation
Liquid Holdup	<ul style="list-style-type: none"> <li>Quick Closing Valves</li> <li>Wire Mesh Sensor</li> </ul>
Flow Pattern	<ul style="list-style-type: none"> <li>Hi-speed Camera</li> <li>Wire Mesh Sensor</li> <li>Visual Observation</li> </ul>
Pressure Gradient	<ul style="list-style-type: none"> <li>Differential Pressure Transducer</li> </ul>
Wetted Wall Fraction	<ul style="list-style-type: none"> <li>Measuring tape</li> <li>Wire Mesh Sensor</li> </ul>
Liquid Film Height	<ul style="list-style-type: none"> <li>Wire Mesh Sensor</li> <li>Capacitance / Conductivity Probe</li> </ul>
Entrainment	<ul style="list-style-type: none"> <li>Iso-Kinetic Sampling Probe</li> </ul>

## Detailed Specifications on Liquid and Gas Supply Systems

### *Air Compressor*

Compressor 1: (Single stage) Diesel powered portable rotary screw  
 Compressor 2: (Dual stage) Electrical powered, stationary  
 Flow Rate: 2640 SCFM  
 Discharge Pressure: 100 psig

### *Gas Flow Meter*

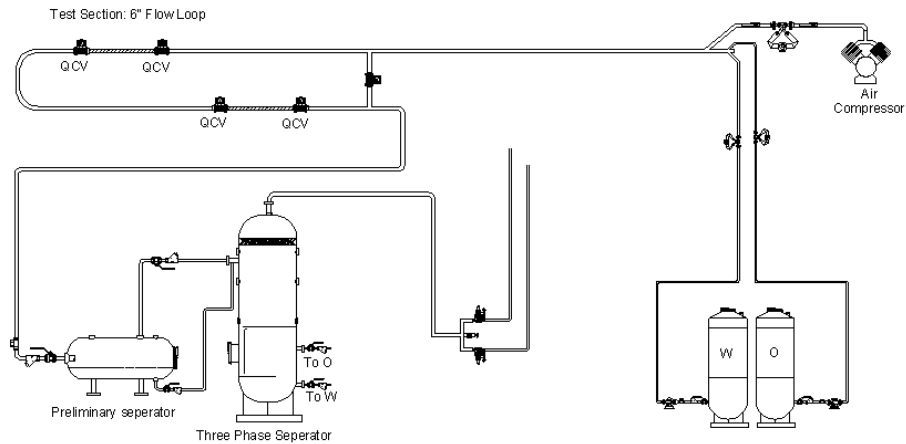
Model: CMF300  
 Nominal Mass Flow Rate: 136,080 kg/h  
 Max. Mass Flow Rate: 272,160 kg/h  
 Measurement Uncertainty:  $\pm 0.35\%$  of Flow Rate

### *Oil Pump*

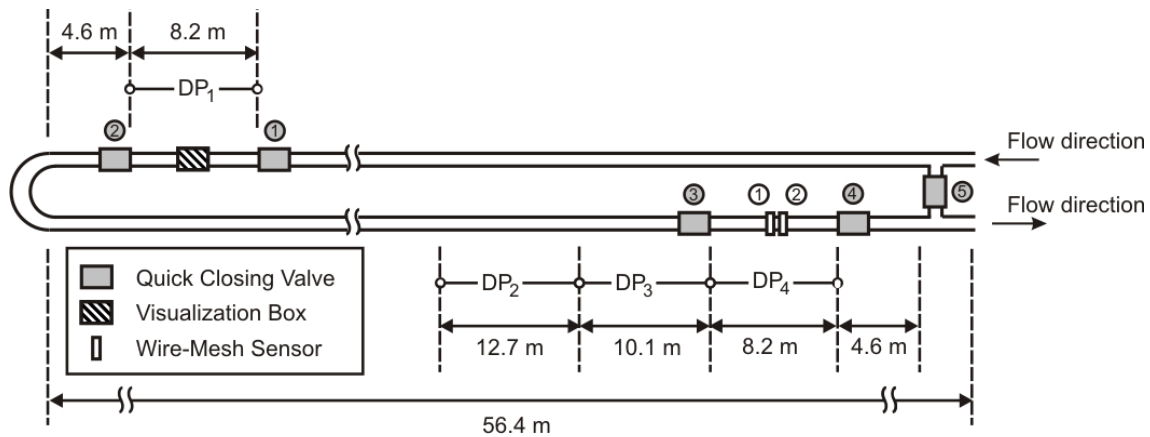
Model: Moyno Progressing Cavity Pump  
 Discharge Rate: 6800 BPD  
 Suction Diameter: 4 inches  
 Discharge Diameter: 4 inches

### *Oil Flow Meter 1*

Model: CMF100  
 Nominal Mass Flow Rate: 13,600 kg/h  
 Max. Mass Flow Rate: 27,200 kg/h  
 Measurement Uncertainty:  $\pm 0.35\%$  of Flow Rate



**Figure 1: Schematic of 6-in. Low Pressure Large-Diameter Pipeline Flow Loop**



**Figure 2: Sample Schematic of Test Section using Wire Mesh Sensors and Flow Visualization Box**



**Figure 3: Side View of Low Pressure Large-Diameter Pipeline**



**Figure 4: Top View of Low Pressure Large-Diameter Pipeline**